

DRG. No.		849-82107				SURFACE TEXTURE																					
		12.03.20		DRG. REVISED & REDRAWN.										MGR													
REVISION		DATE		CHANGE										BY/APP.													
SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1														
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025														
	SYMBOL	~	▽	▽▽		▽▽▽		▽▽▽▽																			
	1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF.RD-227														3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244												
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM														4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)													
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE		0	6	30	120	315	1000	2000	4000																
		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3																
														R103001006													
														ANGLE 6X50X128 IS:2062-11 E250 Cu C													
ITEM REF.														QTY.													
PART/STOCK No.														DESCRIPTION													
PRODUCT														MEMU 3 PHASE													
APPROVED														HG SHIVAKUMAR 8/11/18													
CHECKED														VW SHANTHA KUMAR 8/11/18													
DRAWN														RAKESH MG 8/11/18													
TRACED														MODEL													
STANDARDS														MATERIAL CODE													
BEBL LIMITED														TITLE													
BEBL PRODUCT DESIGN BANGALORE COMPLEX														ANGLE RH													
REF.DRG.														DMU/TC4-0-4-402													
Wt.Kg.														SHEET 1 OF 1													
ALT.														ALT.													
DRG.No.														849-82107													